

NATIONAL AEROSPACE STANDARD



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FOREWORD:

This standard sets forth standard test procedures for determining tension fatigue of bolts, screws and nuts at room temperature.

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The initial release of this document supersedes MIL-STD-1312-11A. Designation for this test method remains MIL-STD-1312-11.

THIRD ANGLE PROJECTION	CUSTODIAN NATIONAL AEROSPACE STANDARDS COMMITTEE	REVISION 2
PROCUREMENT SPECIFICATION	TITLE FASTENER TEST METHODS	CLASSIFICATION STANDARD PRACTICE
NONE	METHOD 11 TENSION FATIGUE	NASM1312-11 SHEET 1 OF 10





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THIS DRAWING SUPERSEDES ALL ANTECEDENT STANDARD DRAWINGS FOR THE SAME PRODUCT AND SHALL BECOME EFFECTIVE NO LATER THAN SIX MONTHS FROM THE LAST REVISION DATE.



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SCOPE 1.

Applicability. This test method establishes the procedure and equipment to be used for room temperature tension 1.1 fatigue testing of bolts, screws and nuts.

2. REFERENCED DOCUMENTS

(2) 2.1 Specifications and standards: The following document(s) forms a part of this specification to the extent specified herein. The issues of the documents which are indicated as DOD adopted shall be the issue in the current DoDISS and the supplement thereto, if applicable.

ASME

ASME B46.1 Surface Texture (Surface Roughness, Waviness, and Lay)

Copies can be obtained from ASME, Two Park Ave., New York, NY 10016-5990. www.asme.org

ASTM International

ASTM E4 Load Verification of Testing Machines

ASTM E74 Verification of Calibration Devices for Verifying Testing Machines

ASTM E1444/E1444M Standard Practice for Magnetic Particle Testing

Copies can be obtained from ASTM International, 100 Barr Harbor Drive, PO Box C700, West Conshohocken, PA 19428-2959. www.astm.org

Aerospace Industries Association

Fastener Test Methods NASM1312

Copies can be obtained from the Aerospace Industries Association, 1000 Wilson Blvd., Suite 1700, Arlington, VA 22209. www.aia-aerospace.org

SAE International

AMS2759 Heat Treatment of Steel Parts

AS8879 Screw Threads - UNJ Profile, Inch Controlled Radius Root with Increased Minor Diameter

Copies can be obtained from SAE International, 400 Commonwealth Dr., Warrendale, PA 15096-0001. www.sae.org

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